

1 **Re: 2009 Capital Projects: \$500,000 and Over p. B-4 - Purchase of Spare**  
2 **Stator Winding**

3 Q. a) Have there been any stator winding failures at Bay d'Espoir since 2000?

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5 b) Have there been any stator winding repairs at Bay d'Espoir since 2000?

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7 c) Have NLH's inspections of the existing stator windings disclosed any  
8 specific cause for preventative maintenance, required by the condition of, or  
9 an actual or perceived defect in, the existing windings?

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11 d) Has NLH maintained spare stator windings at the Bay d'Espoir station in  
12 the past, and if so, during what time period?

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15 A. a) As stated on Page 5, Section 3.4 of the report entitled "Purchase Spare  
16 Stator Winding for the Bay d'Espoir Hydro Generating Station", in 2001, there  
17 was a failure during testing, which resulted in damage to a single stator  
18 winding coil in Unit 1. The repair involved the removal and replacement of  
19 one of the 180 coils which make up the stator winding, at a cost of \$88,175.  
20 This was the only stator winding failure at Bay d'Espoir since 2000.

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22 b) Other than the repair in 2001, the only maintenance performed on the  
23 stator windings of Units 1 through 4 since 2000 has been cleaning the stator  
24 windings and replacing wedges that keep the stator windings in place.

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26 c) Under normal operating conditions, Hydro cleans, re-wedges and performs  
27 various electrical tests on the stator windings as part of the preventative  
28 maintenance schedule. Electrical testing, especially on Unit 2, has been

1 limited in order to prevent further stress to the stator winding. Electrical tests  
2 involve applying an increasing test voltage to the stator winding while  
3 monitoring the current flow in the winding. Under ideal conditions, voltages  
4 of greater than 25 kV can be applied to the winding without a significant  
5 increase in the current flow through the winding. However, during recent  
6 testing, an applied voltage as low as 13 kV produced sufficient current flow to  
7 halt the testing for fear of causing severe damage to the stator winding. The  
8 results of this test indicate significant deterioration in the stator winding  
9 insulation. For this reason, electrical tests can no longer be performed on  
10 Unit 2, thereby restricting Hydro's ability to monitor the condition of Unit 2.

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12 d) Hydro has never maintained a full set of stator windings at the Bay  
13 d'Espoir station. However, several individual winding coils have been  
14 maintained there since the late 1960s and are still in acceptable operating  
15 condition.