

1 Q. **Re: p. B-15** What steps has Hydro taken and what steps are planned to
2 reduce or eliminate the collection of brake dust and oil mist on the rotors and
3 stators?
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6 A. Maintaining the cleanliness of unit rotors and stators at Hydro's generation
7 facilities has always been a part of each unit's annual maintenance program.
8 The unit rotor and stator are subjected to three main sources of
9 contamination. They are (1) brush gear dust, (2) rotor brake dust and (3)
10 bearing oil mist. The cost associated with implementing a solution to
11 significantly reduce each of these contaminants is quite costly and in the
12 order of \$100,000 per unit. However, even with such systems, there will
13 always be a need to clean the rotor and stator albeit at a reduced frequency.
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15 In the construction of the Granite Canal Project, the generator design
16 assembly incorporated dust collection and oil mist reduction features. Based
17 upon its performance to date, a similar design change could be implemented
18 elsewhere at the cost stated above. However, this does not completely
19 eliminate the cleaning requirement for the rotor and stator; therefore,
20 retrofitting is not considered viable at this time.